



## **BDF Product User Guide**

### **QC Pro Sublimation Transfer Paper P/N: AIP-P005/HT-P010**

This transfer paper is specially formulated for use with sublimation inks, suitable for heat transferring images to 100% polyester clothing and specially coated (or sublimatable) mugs, plates, etc.

#### **Equipment Requirements**

- Commercial heat press
- Inkjet printer
- Inkjet sublimation ink.

#### **Transfer Process**

**Step 1: Print image with proper settings.** To ensure the best quality, select Best Photo (Quality Option) and Mirror Image mode.

Print the image directly onto the bright white side of the transfer paper. Leave it dry for about 10-15.

**Step 2: Place the printed image face down onto the T-shirt or mug or plate.** Cover it with Teflon sheet.

**Step 3: Make heat transfer with proper temperature and time settings.** Set the temperature to 400°F (200°C), time to 45 seconds for polyester fabrics. For use with mugs or plates, the setting is 400°F (200°C) for 3 minutes.

Pull the press handle down and let the transfer begin. When the timer is off, release the press.

**Step 4:** Once the heat transfer is done, take out the T-shirt or mug with the transfer paper. Peel off the paper base immediately. For mugs, after peeling off, put it immediately to cold water for a few seconds.

For further information or technical support, please contact us by phone or email. For product warranty, please visit our website for details.

**The BDF Graphics Team**